Mat-up:

|  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Defect Number** | | | | : | | 0093 | | |
| **Defect Name** | | | | : | | Mat-up | | |
| **Defect Type** | | | | : | | Isolated Defects | | |
| **Fabric Type** | | | | : | | Shirting and Dress Goods - Plain Weave | | |
| **Description** | | | | | | | | |
| Mat-up — This defect is the result of several ends breaking and entangling so as to interfere with the proper interlacing of ends and picks.  Severity: Major  Category: III | | | | | | | | |
| **Defect Number** | | | : | | 0092 | | |
| **Defect Name** | | | : | | Trapped Shuttle | | |
| **Defect Type** | | | : | | Weft lines, horizontal lines | | |
| **Fabric Type** | | | : | | Bottomweights - Twill Derivatives | | |
| **Description** | | | | | | | |
| Trapped Shuttle — This defect is caused by the loom stopping abruptly, trapping the shuttle in the shed. The effect created is that of distorting the fabric and stretching the yarn. The slackness is then woven into the fabric upon start-up of the loom.  Severity: Major | | | | | | | |
| **Defect Number** | : | 0102 | | | | |
| **Defect Name** | : | Smash | | | | |
| **Defect Type** | : | Isolated Defects | | | | |
| **Fabric Type** | : | Shirting and Dress Goods - Chambray | | | | |
| **Description** | | | | | | |
| Smash — This is where a large number of ruptured warp ends have been repaired.  Severity: Major  Category: III | | | | | | |